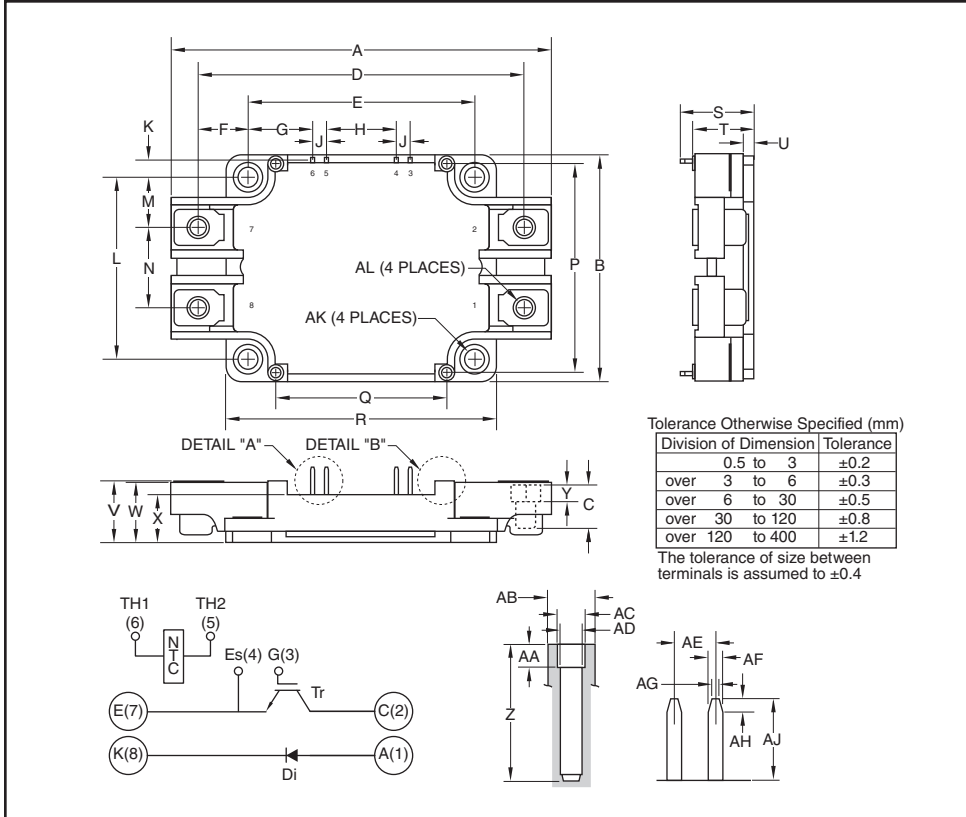


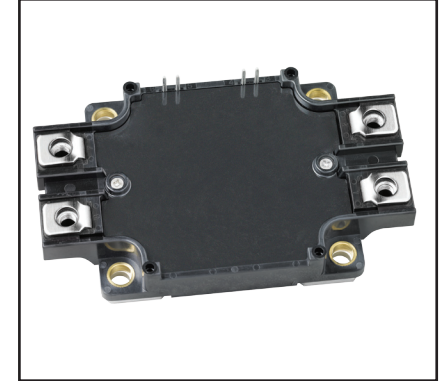
### Chopper IGBT NX-Series Module 150 Amperes/1200 Volts



Outline Drawing and Circuit Diagram

| Dimensions | Inches | Millimeters |
|------------|--------|-------------|
| A          | 4.09   | 104.0       |
| B          | 2.44   | 62.0        |
| C          | 0.47   | 11.9        |
| D          | 3.5    | 89.0        |
| E          | 2.44   | 62.0        |
| F          | 0.53   | 13.5        |
| G          | 0.69   | 17.66       |
| H          | 0.75   | 19.05       |
| J          | 0.14   | 3.8         |
| K          | 0.16   | 4.2         |
| L          | 1.97   | 50.0        |
| M          | 0.55   | 14.0        |
| N          | 0.87   | 22.0        |
| P          | 2.26   | 57.5        |
| Q          | 1.83   | 46.5        |
| R          | 2.9    | 73.71       |
| S          | 0.8    | 20.5        |
| T          | 0.67   | 17.0        |

| Dimensions | Inches     | Millimeters |
|------------|------------|-------------|
| U          | 0.27       | 7.0         |
| V          | 0.67       | 17.0        |
| W          | 0.64       | 16.4        |
| X          | 0.51       | 13.1        |
| Y          | 0.17       | 4.4         |
| Z          | 0.49       | 12.5        |
| AA         | 0.12       | 3.0         |
| AB         | 0.17 Dia.  | 4.3 Dia.    |
| AC         | 0.102 Dia. | 2.6 Dia.    |
| AD         | 0.088 Dia. | 2.25 Dia.   |
| AE         | 0.15       | 3.81        |
| AF         | 0.045      | 1.15        |
| AG         | 0.025      | 0.65        |
| AH         | 0.05       | 1.2         |
| AJ         | 0.29       | 7.4         |
| AK         | 0.21 Dia.  | 5.5 Dia.    |
| AL         | M5         | M5          |



#### Description:

Powerex IGBT Modules are designed for use in switching applications. Each module consists of one IGBT Transistor and one super-fast recovery diode. All components and interconnects are isolated from the heat sinking baseplate, offering simplified system assembly and thermal management.

#### Features:

- ☐ Low Drive Power
- ☐ Low  $V_{CE(sat)}$
- ☐ Discrete Super-Fast Recovery Clamp Diode
- ☐ RoHS Compliant
- ☐ Isolated Copper Baseplate for Easy Heat Sinking

#### Applications:

- ☐ DC/DC Converter
- ☐ DC Motor Control
- ☐ Brake Circuit

#### Ordering Information:

Example: Select the complete module number you desire from the table below -i.e.

CM150EXS-24S is a 1200V ( $V_{CES}$ ), 150 Ampere Chopper IGBT Power Module.

| Type | Current Rating<br>Amperes | $V_{CES}$<br>Volts (x 50) |
|------|---------------------------|---------------------------|
| CM   | 150                       | 24                        |

**CM150EXS-24S**  
**Chopper IGBT NX-Series Module**  
 150 Amperes/1200 Volts

**Absolute Maximum Ratings,  $T_j = 25^\circ\text{C}$  unless otherwise specified**

| Characteristics                                                               | Symbol                   | Rating      | Units            |
|-------------------------------------------------------------------------------|--------------------------|-------------|------------------|
| Collector-Emitter Voltage ( $V_{GE} = 0\text{V}$ )                            | $V_{CES}$                | 1200        | Volts            |
| Gate-Emitter Voltage ( $V_{CE} = 0\text{V}$ )                                 | $V_{GES}$                | $\pm 20$    | Volts            |
| Collector Current (DC, $T_C = 120^\circ\text{C}$ )* <sup>2</sup>              | $I_C$                    | 150         | Amperes          |
| Collector Current (Pulse, Repetitive)* <sup>3</sup>                           | $I_{CRM}$                | 300         | Amperes          |
| Total Power Dissipation ( $T_C = 25^\circ\text{C}$ )* <sup>2,4</sup>          | $P_{tot}$                | 1150        | Watts            |
| Repetitive Peak Reverse Voltage (Clamp Diode Part, $V_{GE} = 0\text{V}$ )     | $V_{RRM}$                | 1200        | Volts            |
| Forward Current (Clamp Diode Part, $T_C = 25^\circ\text{C}$ )* <sup>2,4</sup> | $I_F$ * <sup>1</sup>     | 150         | Amperes          |
| Forward Current (Clamp Diode Part, Pulse, Repetitive)* <sup>3</sup>           | $I_{FRM}$ * <sup>1</sup> | 300         | Amperes          |
| Maximum Junction Temperature                                                  | $T_{j(max)}$             | +175        | $^\circ\text{C}$ |
| Operating Junction Temperature                                                | $T_{j(op)}$              | -40 to +150 | $^\circ\text{C}$ |
| Storage Temperature                                                           | $T_{stg}$                | -40 to +125 | $^\circ\text{C}$ |
| Case Temperature                                                              | $T_C$                    | -40 to +125 | $^\circ\text{C}$ |
| Isolation Voltage (Terminals to Baseplate, $f = 60\text{Hz}$ , AC 1 minute)   | $V_{ISO}$                | 2500        | Volts            |

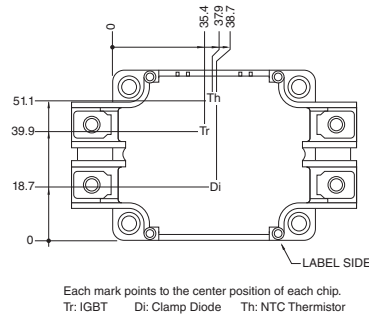
\*<sup>1</sup> Represent ratings and characteristics of the anti-parallel, emitter-to-collector clamp diode.

\*<sup>2</sup> Case temperature ( $T_C$ ) and heatsink temperature ( $T_s$ ) is measured on the surface (mounting side) of the baseplate and the heatsink side just under the chips. Refer to the figure to the right for chip location.

The heatsink thermal resistance should be measured just under the chips.

\*<sup>3</sup> Pulse width and repetition rate should be such that device junction temperature ( $T_j$ ) does not exceed  $T_{j(max)}$  rating.

\*<sup>4</sup> Junction temperature ( $T_j$ ) should not increase beyond maximum junction temperature ( $T_{j(max)}$ ) rating.



**CM150EXS-24S**  
**Chopper IGBT NX-Series Module**  
 150 Amperes/1200 Volts

**Electrical Characteristics,  $T_j = 25^\circ\text{C}$  unless otherwise specified**

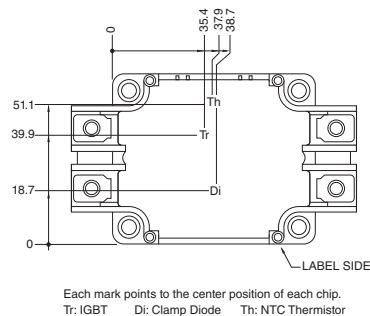
| Characteristics                      | Symbol                      | Test Conditions                                                                                  | Min. | Typ. | Max. | Units         |
|--------------------------------------|-----------------------------|--------------------------------------------------------------------------------------------------|------|------|------|---------------|
| Collector-Emitter Cutoff Current     | $I_{CES}$                   | $V_{CE} = V_{CES}, V_{GE} = 0V$                                                                  | —    | —    | 1    | mA            |
| Gate-Emitter Leakage Current         | $I_{GES}$                   | $\pm V_{GE} = V_{GES}, V_{CE} = 0V$                                                              | —    | —    | 0.5  | $\mu\text{A}$ |
| Gate-Emitter Threshold Voltage       | $V_{GE(th)}$                | $I_C = 15\text{mA}, V_{CE} = 10V$                                                                | 5.4  | 6    | 6.6  | Volts         |
| Collector-Emitter Saturation Voltage | $V_{CE(sat)}$<br>(Terminal) | $I_C = 150\text{A}, V_{GE} = 15V, T_j = 25^\circ\text{C}^{*6}$                                   | —    | 1.80 | 2.25 | Volts         |
|                                      |                             | $I_C = 150\text{A}, V_{GE} = 15V, T_j = 125^\circ\text{C}^{*6}$                                  | —    | 2.00 | —    | Volts         |
|                                      |                             | $I_C = 150\text{A}, V_{GE} = 15V, T_j = 150^\circ\text{C}^{*6}$                                  | —    | 2.05 | —    | Volts         |
| Collector-Emitter Saturation Voltage | $V_{CE(sat)}$<br>(Chip)     | $I_C = 150\text{A}, V_{GE} = 15V, T_j = 25^\circ\text{C}^{*6}$                                   | —    | 1.70 | 2.15 | Volts         |
|                                      |                             | $I_C = 150\text{A}, V_{GE} = 15V, T_j = 125^\circ\text{C}^{*6}$                                  | —    | 1.90 | —    | Volts         |
|                                      |                             | $I_C = 150\text{A}, V_{GE} = 15V, T_j = 150^\circ\text{C}^{*6}$                                  | —    | 1.95 | —    | Volts         |
| Input Capacitance                    | $C_{ies}$                   | $V_{CE} = 10V, V_{GE} = 0V$                                                                      | —    | —    | 15   | nF            |
| Output Capacitance                   | $C_{oes}$                   |                                                                                                  | —    | —    | 3.0  | nF            |
| Reverse Transfer Capacitance         | $C_{res}$                   |                                                                                                  | —    | —    | 0.25 | nF            |
| Gate Charge                          | $Q_G$                       | $V_{CC} = 600V, I_C = 150\text{A}, V_{GE} = 15V$                                                 | —    | 350  | —    | nC            |
| Turn-on Delay Time                   | $t_{d(on)}$                 | $V_{CC} = 600V, I_C = 150\text{A}, V_{GE} = \pm 15V,$<br>$R_G = 0\Omega, \text{ Inductive Load}$ | —    | —    | 800  | ns            |
| Rise Time                            | $t_r$                       |                                                                                                  | —    | —    | 200  | ns            |
| Turn-off Delay Time                  | $t_{d(off)}$                |                                                                                                  | —    | —    | 600  | ns            |
| Fall Time                            | $t_f$                       |                                                                                                  | —    | —    | 300  | ns            |
| Repetitive Peak Reverse Current      | $I_{RRM}$                   | $V_R = V_{RRM}$                                                                                  | —    | —    | 1    | mA            |
| Forward Voltage Drop                 | $V_F^{*1}$                  | $I_F = 150\text{A}, V_{GE} = 0V, T_j = 25^\circ\text{C}^{*6}$                                    | —    | 1.80 | 2.25 | Volts         |
| Clamp Di Part                        | (Terminal)                  | $I_F = 150\text{A}, V_{GE} = 0V, T_j = 125^\circ\text{C}^{*6}$                                   | —    | 1.80 | —    | Volts         |
|                                      |                             | $I_F = 150\text{A}, V_{GE} = 0V, T_j = 150^\circ\text{C}^{*6}$                                   | —    | 1.80 | —    | Volts         |
| Forward Voltage Drop                 | $V_F^{*1}$                  | $I_F = 150\text{A}, V_{GE} = 0V, T_j = 25^\circ\text{C}^{*6}$                                    | —    | 1.70 | 2.15 | Volts         |
| Clamp Di Part                        | (Chip)                      | $I_F = 150\text{A}, V_{GE} = 0V, T_j = 125^\circ\text{C}^{*6}$                                   | —    | 1.70 | —    | Volts         |
|                                      |                             | $I_F = 150\text{A}, V_{GE} = 0V, T_j = 150^\circ\text{C}^{*6}$                                   | —    | 1.70 | —    | Volts         |
| Reverse Recovery Time                | $t_{rr}^{*1}$               | $V_{CC} = 600V, I_F = 150\text{A}, V_{GE} = \pm 15V$                                             | —    | —    | 300  | ns            |
| Reverse Recovery Charge              | $Q_{rr}^{*1}$               | $R_G = 0\Omega, \text{ Inductive Load, Clamp Di Part}$                                           | —    | 8.0  | —    | $\mu\text{C}$ |
| Turn-on Switching Energy per Pulse   | $E_{on}$                    | $V_{CC} = 600V, I_C = I_F = 150\text{A},$                                                        | —    | 24.2 | —    | mJ            |
| Turn-off Switching Energy per Pulse  | $E_{off}$                   | $V_{GE} = \pm 15V, R_G = 0\Omega, T_j = 150^\circ\text{C},$                                      | —    | 16.0 | —    | mJ            |
| Reverse Recovery Energy per Pulse    | $E_{rr}^{*1}$               | Inductive Load, Clamp Di Part                                                                    | —    | 12.2 | —    | mJ            |
| Internal Lead Resistance             | $R_{CC'} + EE'$             | Main Terminals-Chip,<br>Per Switch, $T_C = 25^\circ\text{C}^{*2}$                                | —    | —    | —    | m $\Omega$    |
| Internal Gate Resistance             | $r_g$                       |                                                                                                  | —    | 13   | —    | $\Omega$      |

\*1 Represent ratings and characteristics of the anti-parallel, emitter-to-collector clamp diode.

\*2 Case temperature ( $T_C$ ) and heatsink temperature ( $T_S$ ) is measured on the surface (mounting side) of the baseplate and the heatsink side just under the chips. Refer to the figure to the right for chip location.

The heatsink thermal resistance should be measured just under the chips.

\*6 Pulse width and repetition rate should be such as to cause negligible temperature rise.



**CM150EXS-24S**  
**Chopper IGBT NX-Series Module**  
 150 Amperes/1200 Volts

**Electrical Characteristics,  $T_j = 25^\circ\text{C}$  unless otherwise specified (continued)**

**NTC Thermistor Part**

| Characteristics         | Symbol        | Test Conditions                                   | Min. | Typ. | Max. | Units      |
|-------------------------|---------------|---------------------------------------------------|------|------|------|------------|
| Zero Power Resistance   | $R_{25}$      | $T_C = 25^\circ\text{C}^{*2}$                     | 4.85 | 5.00 | 5.15 | k $\Omega$ |
| Deviation of Resistance | $\Delta R/R$  | $T_C = 100^\circ\text{C}$ , $R_{100} = 493\Omega$ | -7.3 | —    | +7.8 | %          |
| B Constant              | $B_{(25/50)}$ | Approximate by Equation <sup>*8</sup>             | —    | 3375 | —    | K          |
| Power Dissipation       | $P_{25}$      | $T_C = 25^\circ\text{C}^{*2}$                     | —    | —    | 10   | mW         |

**Thermal Resistance Characteristics**

|                                                               |                |                                                        |   |    |      |      |
|---------------------------------------------------------------|----------------|--------------------------------------------------------|---|----|------|------|
| Thermal Resistance, Junction to Case <sup>*2</sup>            | $R_{th(j-c)}Q$ | Per IGBT                                               | — | —  | 0.13 | K/W  |
| Thermal Resistance, Junction to Case <sup>*2</sup>            | $R_{th(j-c)}D$ | Per Clamp Diode                                        | — | —  | 0.23 | K/W  |
| Contact Thermal Resistance,<br>Case to Heatsink <sup>*2</sup> | $R_{th(c-f)}$  | Thermal Grease Applied<br>(Per 1 Module) <sup>*7</sup> | — | 25 | —    | K/kW |

**Mechanical Characteristics**

|                       |       |                                  |      |     |      |               |
|-----------------------|-------|----------------------------------|------|-----|------|---------------|
| Mounting Torque       | $M_t$ | Main Terminals, M5 Screw         | 22   | 27  | 31   | in-lb         |
|                       | $M_s$ | Mounting to Heatsink, M5 Screw   | 22   | 27  | 31   | in-lb         |
| Creepage Distance     | $d_s$ | Terminal to Terminal             | 20   | —   | —    | mm            |
|                       |       | Terminal to Baseplate            | 17   | —   | —    | mm            |
| Clearance             | $d_a$ | Terminal to Terminal             | 12   | —   | —    | mm            |
|                       |       | Terminal to Baseplate            | 10   | —   | —    | mm            |
| Weight                | m     |                                  | —    | 210 | —    | Grams         |
| Flatness of Baseplate | $e_c$ | On Centerline X, Y <sup>*5</sup> | -100 | —   | +100 | $\mu\text{m}$ |

**Recommended Operating Conditions,  $T_a = 25^\circ\text{C}$**

|                            |              |                    |      |      |      |          |
|----------------------------|--------------|--------------------|------|------|------|----------|
| (DC) Supply Voltage        | $V_{CC}$     | Applied Across P-N | —    | 600  | 850  | Volts    |
| Gate-Emitter Drive Voltage | $V_{GE(on)}$ | Applied Across G-E | 13.5 | 15.0 | 16.5 | Volts    |
| External Gate Resistance   | $R_G$        |                    | 0    | —    | 30   | $\Omega$ |

<sup>\*2</sup> Case temperature ( $T_C$ ) and heatsink temperature ( $T_s$ ) is measured on the surface (mounting side) of the baseplate and the heatsink side just under the chips.

Refer to the figure to the right for chip location.

The heatsink thermal resistance should be measured just under the chips.

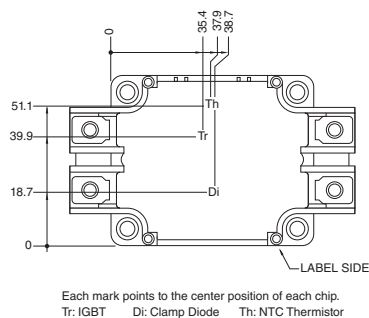
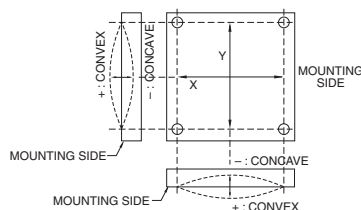
<sup>\*5</sup> Baseplate (mounting side) flatness measurement points (X, Y) are shown in the figure below.

<sup>\*7</sup> Typical value is measured by using thermally conductive grease of  $\lambda = 0.9 \text{ [W/(m} \cdot \text{K)]}$ .

$$^{*8} B_{(25/50)} = \ln \left( \frac{R_{25}}{R_{50}} \right) \left( \frac{1}{T_{25}} - \frac{1}{T_{50}} \right)$$

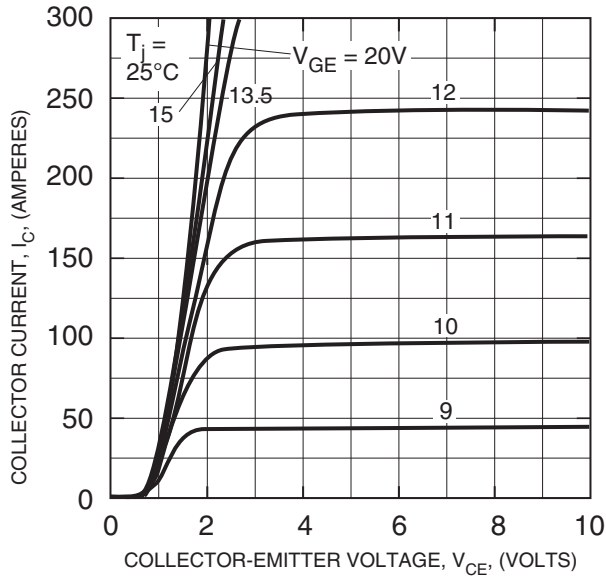
$R_{25}$ ; Resistance at Absolute Temperature  $T_{25}$  [K];  $T_{25} = 25 [^\circ\text{C}] + 273.15 = 298.15$  [K]

$R_{50}$ ; Resistance at Absolute Temperature  $T_{50}$  [K];  $T_{50} = 50 [^\circ\text{C}] + 273.15 = 323.15$  [K]

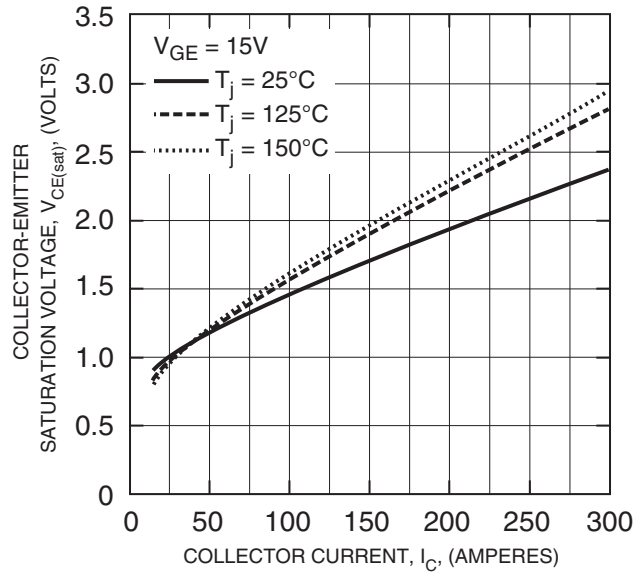


**CM150EXS-24S**  
**Chopper IGBT NX-Series Module**  
 150 Amperes/1200 Volts

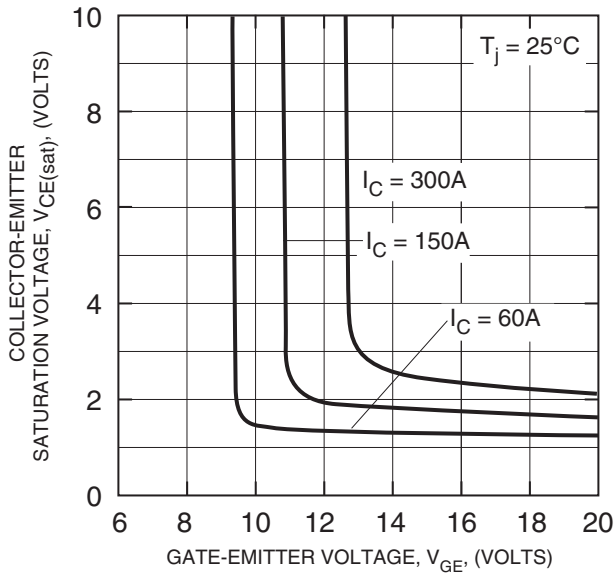
**OUTPUT CHARACTERISTICS  
(CHIP - TYPICAL)**



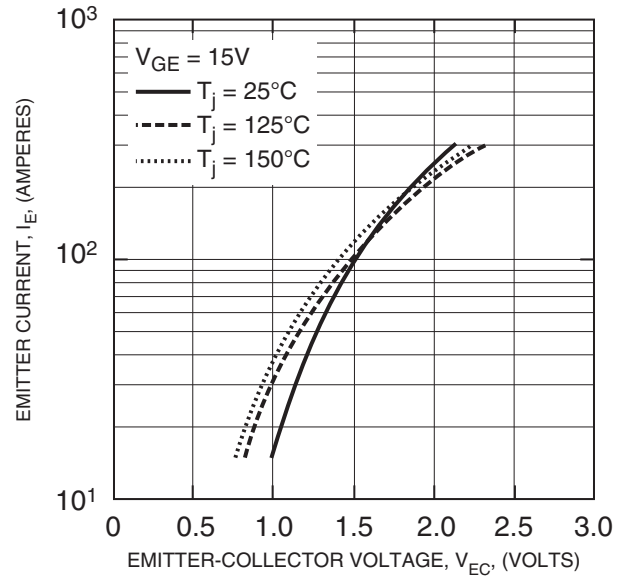
**COLLECTOR-EMITTER  
SATURATION VOLTAGE CHARACTERISTICS  
(CHIP - TYPICAL)**



**COLLECTOR-EMITTER  
SATURATION VOLTAGE CHARACTERISTICS  
(CHIP - TYPICAL)**

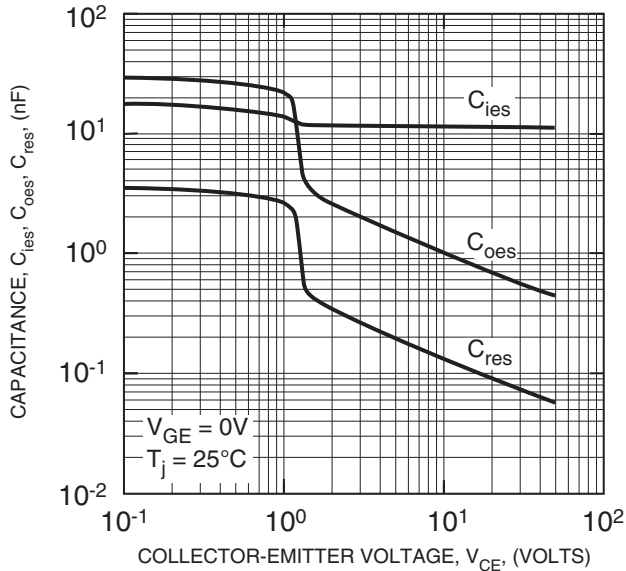


**FREE-WHEEL DIODE  
FORWARD CHARACTERISTICS  
(CHIP - TYPICAL)**

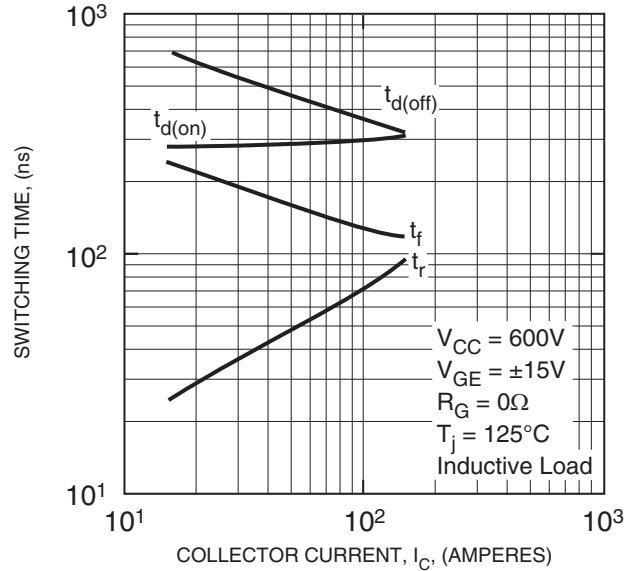


**CM150EXS-24S**  
**Chopper IGBT NX-Series Module**  
 150 Amperes/1200 Volts

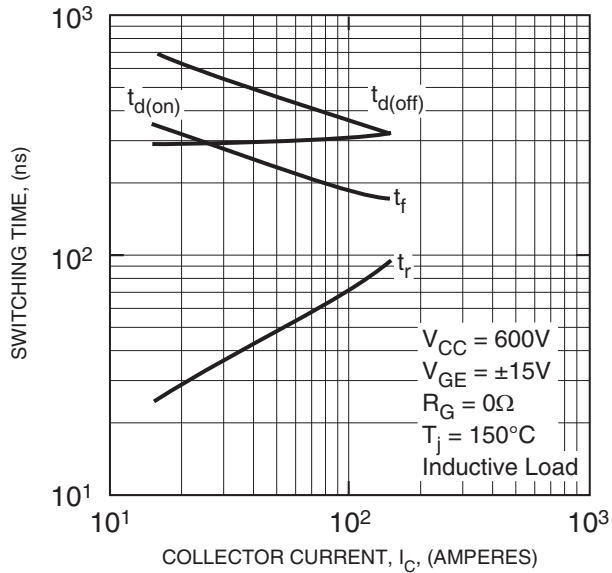
**CAPACITANCE VS.  $V_{CE}$**   
 (TYPICAL)



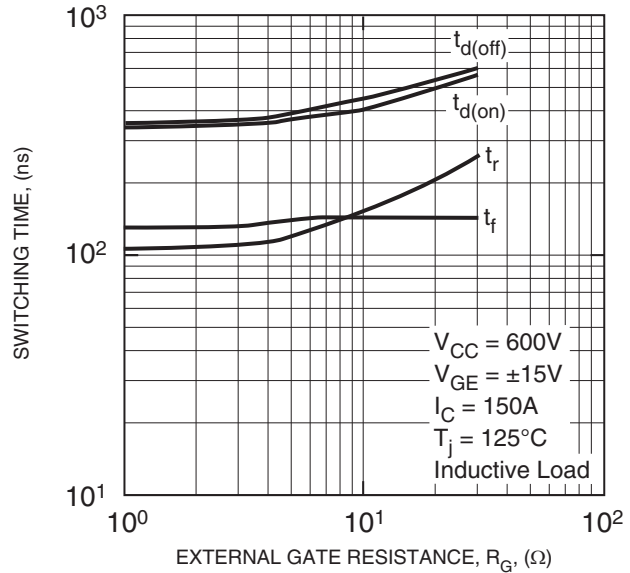
**HALF-BRIDGE**  
**SWITCHING CHARACTERISTICS**  
 (TYPICAL)



**HALF-BRIDGE**  
**SWITCHING CHARACTERISTICS**  
 (TYPICAL)

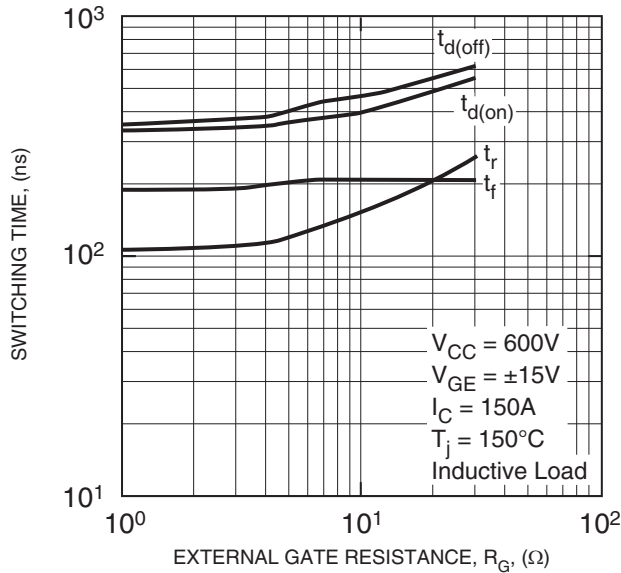


**SWITCHING TIME VS.**  
**GATE RESISTANCE**  
 (TYPICAL)

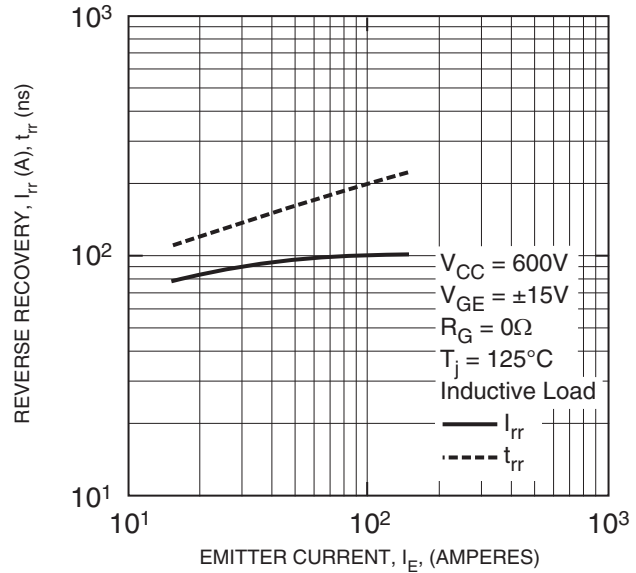


**CM150EXS-24S**  
**Chopper IGBT NX-Series Module**  
 150 Amperes/1200 Volts

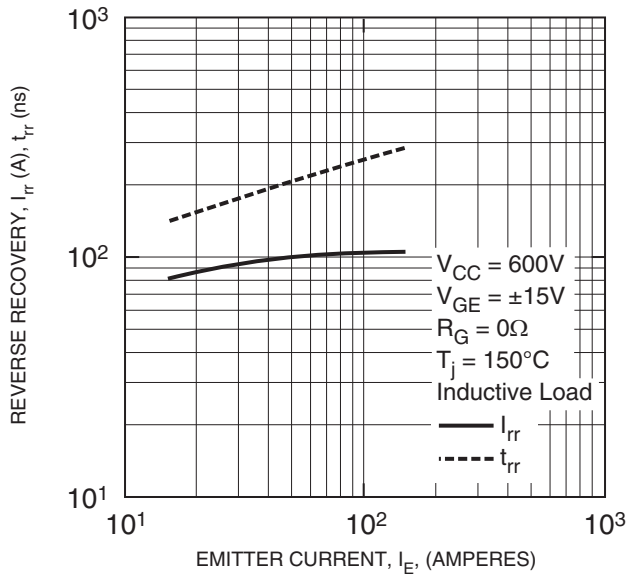
**SWITCHING TIME VS.  
GATE RESISTANCE  
(TYPICAL)**



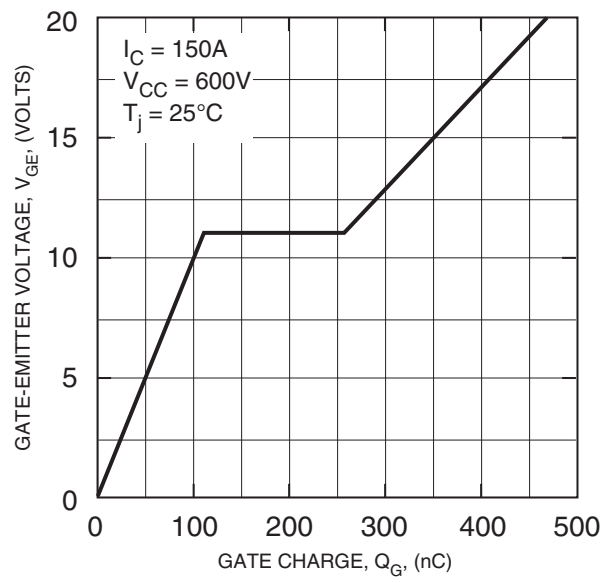
**REVERSE RECOVERY CHARACTERISTICS  
(TYPICAL)**



**REVERSE RECOVERY CHARACTERISTICS  
(TYPICAL)**



**GATE CHARGE VS.  $V_{GE}$**

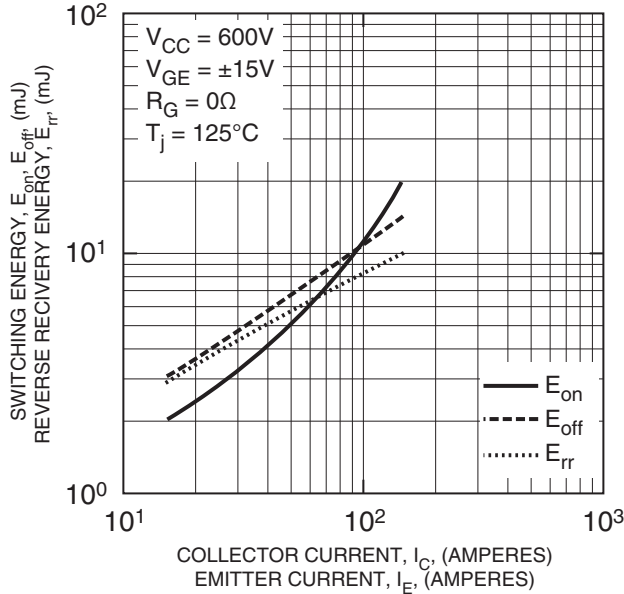


## CM150EXS-24S

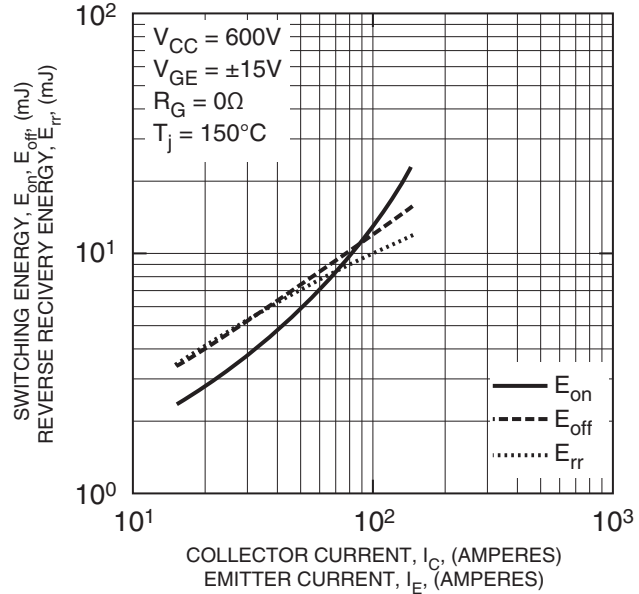
### Chopper IGBT NX-Series Module

150 Amperes/1200 Volts

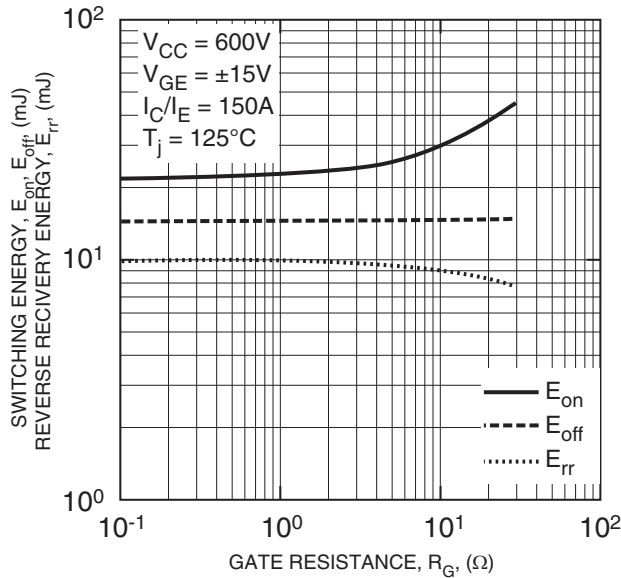
**HALF-BRIDGE SWITCHING CHARACTERISTICS (TYPICAL)**



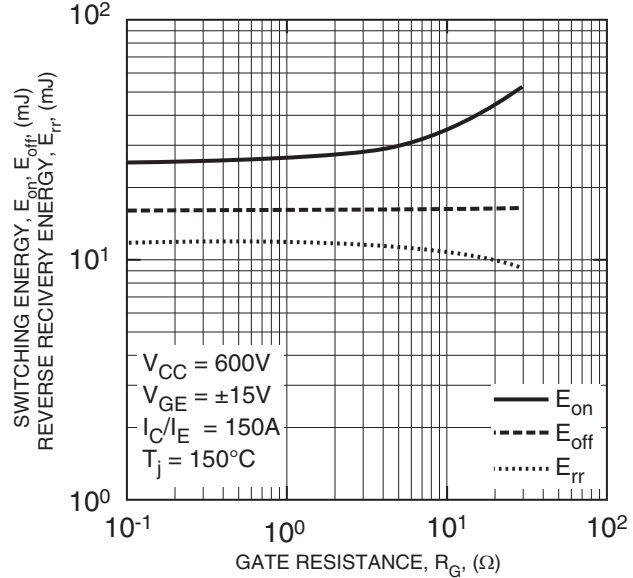
**HALF-BRIDGE SWITCHING CHARACTERISTICS (TYPICAL)**



**HALF-BRIDGE SWITCHING CHARACTERISTICS (TYPICAL)**



**HALF-BRIDGE SWITCHING CHARACTERISTICS (TYPICAL)**



**CM150EXS-24S**  
**Chopper IGBT NX-Series Module**  
 150 Amperes/1200 Volts

